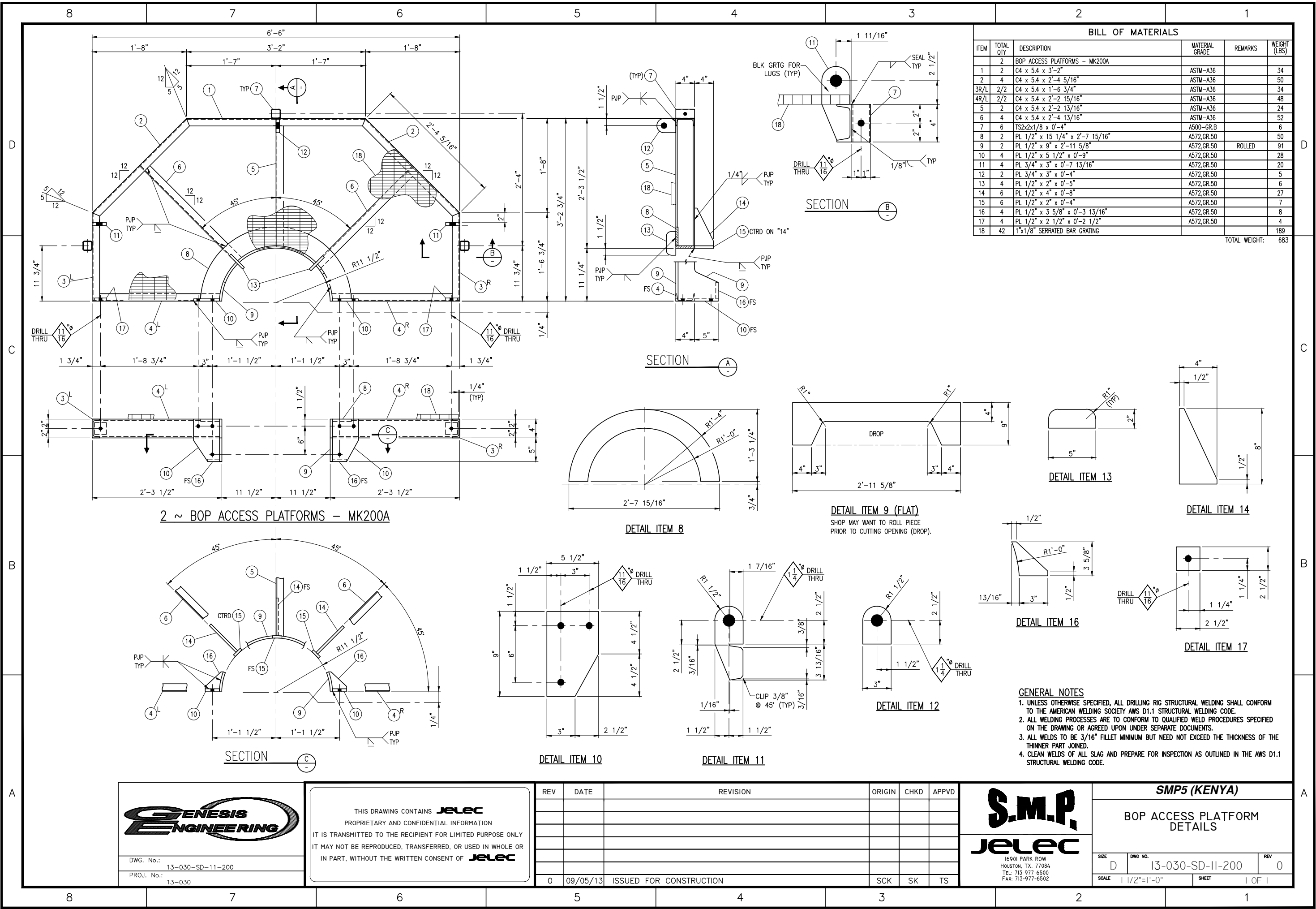




BILL OF MATERIALS					
ITEM	TOTAL QTY	DESCRIPTION	MATERIAL GRADE	REMARKS	WEIGHT (LBS)
1	2	BOP ACCESS PLATFORMS - MK200A			
2	4	C4 x 5.4 x 3'-2"	ASTM-A36		34
3R/L	2/2	C4 x 5.4 x 2'-4 5/16"	ASTM-A36		50
4R/L	2/2	C4 x 5.4 x 2'-2 15/16"	ASTM-A36		34
5	2	C4 x 5.4 x 2'-2 13/16"	ASTM-A36		48
6	4	C4 x 5.4 x 2'-4 13/16"	ASTM-A36		24
7	6	TS2x2x1/8 x 0'-4"	ASTM-A36		52
8	2	PL 1/2" x 15 1/4" x 2'-7 15/16"	A572,GR.50		6
9	2	PL 1/2" x 9" x 2'-11 5/8"	A572,GR.50	ROLLED	50
10	4	PL 1/2" x 5 1/2" x 0'-9"	A572,GR.50		91
11	4	PL 3/4" x 3" x 0'-7 13/16"	A572,GR.50		28
12	2	PL 3/4" x 3" x 0'-4"	A572,GR.50		20
13	4	PL 1/2" x 2" x 0'-5"	A572,GR.50		5
14	6	PL 1/2" x 4" x 0'-8"	A572,GR.50		6
15	6	PL 1/2" x 2" x 0'-4"	A572,GR.50		27
16	4	PL 1/2" x 3 5/8" x 0'-3 13/16"	A572,GR.50		7
17	4	PL 1/2" x 2 1/2" x 0'-2 1/2"	A572,GR.50		8
18	42	1"x1/8" SERRATED BAR GRATING	A572,GR.50		4
TOTAL WEIGHT:					683

2 ~ BOP ACCESS PLATFORMS - MK200A

DETAIL ITEM 8

DETAIL ITEM 9 (FLAT)
SHOP MAY WANT TO ROLL PIECE
PRIOR TO CUTTING OPENING (DROP).

DETAIL ITEM 13

DETAIL ITEM 14

DETAIL ITEM 16

DETAIL ITEM 17

DETAIL ITEM 12

DETAIL ITEM 10

DETAIL ITEM 11

- GENERAL NOTES
- UNLESS OTHERWISE SPECIFIED, ALL DRILLING RIG STRUCTURAL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY AWS D1.1 STRUCTURAL WELDING CODE.
 - ALL WELDING PROCESSES ARE TO CONFORM TO QUALIFIED WELD PROCEDURES SPECIFIED ON THE DRAWING OR AGREED UPON UNDER SEPARATE DOCUMENTS.
 - ALL WELDS TO BE 3/16" FILLET MINIMUM BUT NEED NOT EXCEED THE THICKNESS OF THE THINNER PART JOINED.
 - CLEAN WELDS OF ALL SLAG AND PREPARE FOR INSPECTION AS OUTLINED IN THE AWS D1.1 STRUCTURAL WELDING CODE.

DWG. No.: 13-030-SD-11-200
PROJ. No.: 13-030

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REV	DATE	REVISION	ORIGIN	CHKD	APPVD
0	09/05/13	ISSUED FOR CONSTRUCTION	SCK	SK	TS

16901 PARK ROW
HOUSTON, TX. 77084
TEL: 713-977-6500
FAX: 713-977-6502

SMP5 (KENYA)

BOP ACCESS PLATFORM DETAILS

SIZE	DWG NO.	REV
D	13-030-SD-11-200	0
SCALE	SHEET	1 OF 1