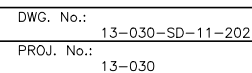




NOTE: LF = LINEAR FEET

TOTAL WEIGHT:	107
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1. UNLESS OTHERWISE SPECIFIED, ALL DRILLING RIG STRUCTURAL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY AWS D1.1 STRUCTURAL WELDING CODE.
2. ALL WELDING PROCESSES ARE TO CONFORM TO QUALIFIED WELD PROCEDURES SPECIFIED ON THE DRAWING OR AGREED UPON UNDER SEPARATE DOCUMENTS.
3. ALL WELDS TO BE 3/16" FILLET MINIMUM BUT NEED NOT EXCEED THE THICKNESS OF THE THINNER PART JOINED.
4. CLEAN WELDS OF ALL SLAG AND PREPARE FOR INSPECTION AS OUTLINED IN THE AWS D1.1 STRUCTURAL WELDING CODE.



THIS DRAWING CONTAINS **JELEC**
 PROPRIETARY AND CONFIDENTIAL INFORMATION
 IT IS TRANSMITTED TO THE RECIPIENT FOR LIMITED PURPOSE ONLY
 IT MAY NOT BE REPRODUCED, TRANSFERRED, OR USED IN WHOLE OR
 IN PART, WITHOUT THE WRITTEN CONSENT OF **JELEC**

REV	DATE	REVISION	ORIGIN	CHKD	APPV
0	09/06/13	ISSUED FOR CONSTRUCTION	SCK	SK	TS



SMP5 (KENYA)

BOP ACCESS PLATFORM HANDRAIL DETAILS

SIZE D	DWG NO. 13-030-SD-II-202	REV 0
SCALE 1/2" = 1'-0"	SHEET	OF 1