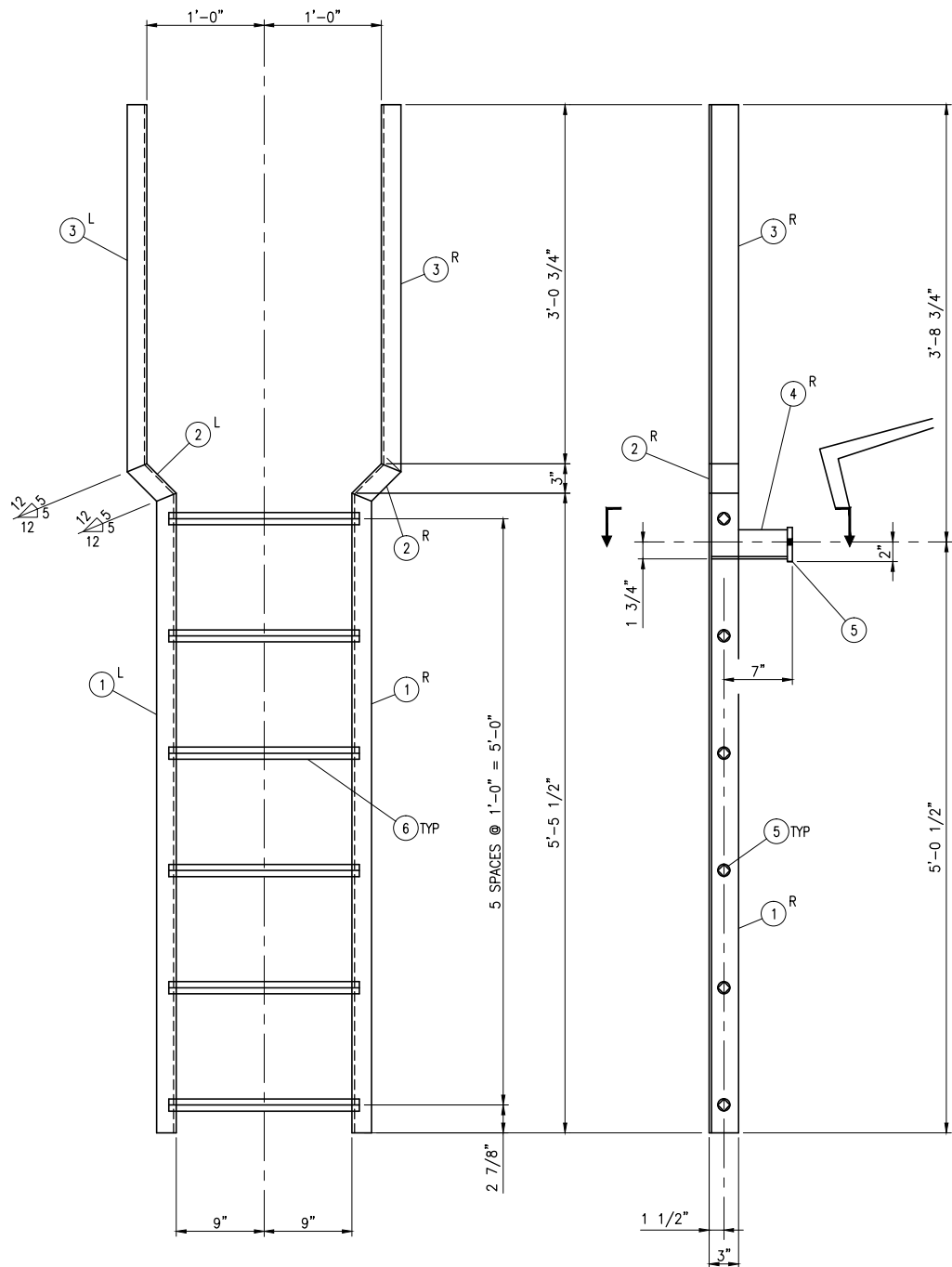
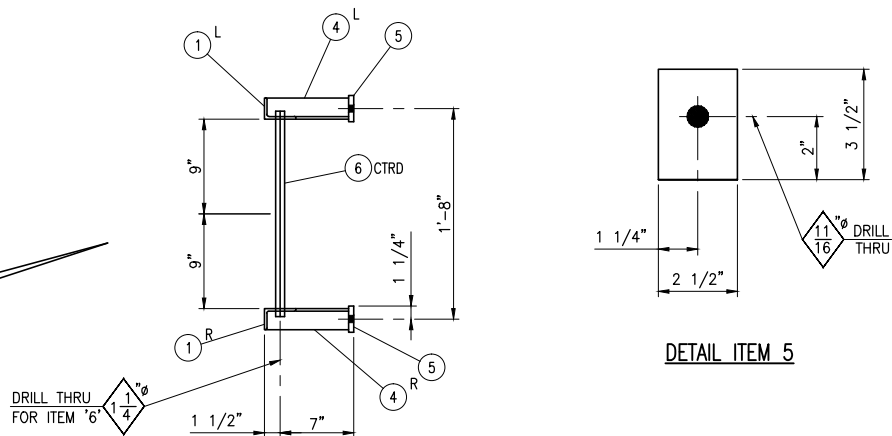


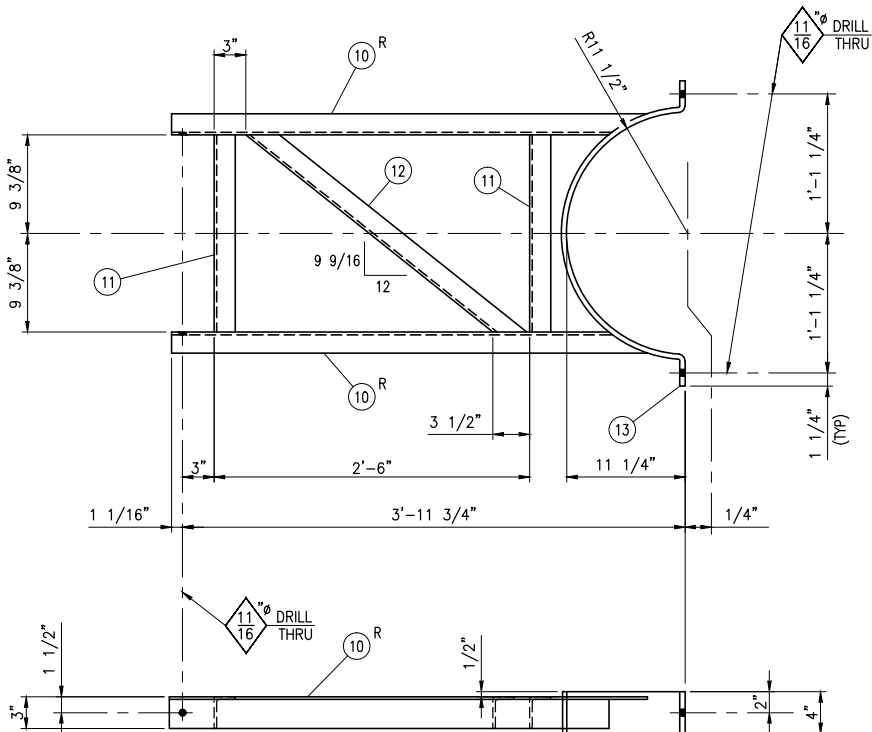
8 7 6 5 4 3 2 1



ONE ~ LADDER – MK203A



DETAIL ITEM 5



ONE ~ LADDER SUPPORT – MK203B

BILL OF MATERIALS

| ITEM                        | TOTAL QTY | DESCRIPTION                  | MATERIAL GRADE | REMARKS       | WEIGHT (LBS) |
|-----------------------------|-----------|------------------------------|----------------|---------------|--------------|
| ONE LADDER – MK203A         |           |                              |                |               |              |
| 1R/L                        | 1/1       | L3x2x1/4 x 5'-5 1/2"         | ASTM-A36       |               | 45           |
| 2R/L                        | 1/1       | L3x2x1/4 x 0'-5 1/16"        | ASTM-A36       |               | 3            |
| 3R/L                        | 1/1       | L3x2x1/4 x 3'-1 9/16"        | ASTM-A36       |               | 26           |
| 4R/L                        | 1/1       | L3x2x1/4 x 0'-7 3/4"         | ASTM-A36       |               | 5            |
| 5                           | 2         | PL 1/2" x 2 1/2" x 0'-3 1/2" | A572,GR.50     |               | 2            |
| 6                           | 6         | SQ. BAR 7/8 x 1'-7 1/2"      | ASTM-A36       |               | 25           |
| ONE LADDER SUPPORT – MK203B |           |                              |                |               |              |
| 10R/L                       | 1/1       | L3x2x1/4 x 3'-9 1/4"         | ASTM-A36       |               | 31           |
| 11                          | 2         | L3x2x1/4 x 1'-6 3/4"         | ASTM-A36       |               | 13           |
| 12                          | 1         | L3x2x1/4 x 2'-8 9/16"        | ASTM-A36       |               | 11           |
| 13                          | 1         | PL 1/2" x 4" x 3'-5 1/4"     | A572,GR.50     | BENT (ROLLED) | 23           |
| ONE SUPPOR CLAMP – MK203C   |           |                              |                |               |              |
| 13                          | 1         | PL 1/2"                      |                | BENT (ROLLED) | 23           |

GENERAL NOTES

- UNLESS OTHERWISE SPECIFIED, ALL DRILLING RIG STRUCTURAL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY AWS D1.1 STRUCTURAL WELDING CODE.
- ALL WELDING PROCESSES ARE TO CONFORM TO QUALIFIED WELD PROCEDURES SPECIFIED ON THE DRAWING OR AGREED UPON UNDER SEPARATE DOCUMENTS.
- ALL WELDS TO BE 3/16" FILLET MINIMUM BUT NEED NOT EXCEED THE THICKNESS OF THE THINNER PART JOINED.
- CLEAN WELDS OF ALL SLAG AND PREPARE FOR INSPECTION AS OUTLINED IN THE AWS D1.1 STRUCTURAL WELDING CODE.



DWG. No.: 13-030-SD-11-203  
PROJ. No.: 13-030

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| REV | DATE     | REVISION                | ORIGIN | CHKD | APPVD |
|-----|----------|-------------------------|--------|------|-------|
| 0   | 09/06/13 | ISSUED FOR CONSTRUCTION | SCK    | SK   | TS    |

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**SMP5 (KENYA)**

BOP ACCESS PLATFORM  
LADDER  
DETAILS

| SIZE  | DWG NO.          | REV          |
|-------|------------------|--------------|
| D     | 13-030-SD-11-203 | 0            |
| SCALE | 1 1/2"=1'-0"     | SHEET 1 OF 1 |

8 7 6 5 4 3 2 1